Work Order Wednesday, Septe	r ID 73723 ember 14, 2011 12:03:42 P									Page 1
Revision ID: Item Name: F	73295-041 Floor Window	00	Accept					Setup Star Sto	1 18811181 8	
Start Date: 9 Required Date: 9 Reference:	0/14/2011 Start Qty: 8. 0/16/2011 Req'd Qty: 8.	1 100101 1011 1001		Cust Item I Customer:	D:				110511101	
	Process Plan:QC:	Date://-09-14	Tooling: SPC (Y/N):		ate:		I	Run Star Stoj		
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr D3295	Revision Nbr Rev D									
Waterjet FLOW CNC Waterjet	FLOW WATER JI Mem o I-Cut Remo		0.00 v: D □Prog Rev: p. □2-Deburr if necessary				Bu-	9- <u>28</u>	(1)	<u>)</u>
110	QC2- Inspect parts Memo	off machine FAI/FAIB	0.00				B	1- <u>9-28</u>		
120 	QC8- Inspect parts Memo		0.00 Sulo7	179			(AD)	<i>/</i>		

Quality Control

D	ar	t	Α	e	r	0	S	p	а	C	e	L	.tc	ı
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W/O:			W	ORK ORDER CHANGE	ES			
DATE	STEP	PROC	EDURE CH	ANGE	Ву	Date Qt	Approval Chief Eng / Prod Mgr	Approval QC Inspector
•								
Part No	:	PAR #:	_ Fault Cate	egory:	NCR: Yes	No DQA: _	Date: _	
	R	esolution:	_ Disposition	on:	QA: N/C Cld	sed:	Date: _	
NCR:		W	ORK ORD	DER NON-CONFORMA	NCE (NCR)		
DATE	STEP	Description of NC			on B	Verificatio	n Approval	Approval
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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Page 2

Item ID:

D3295-041

Wednesday, September 14, 2011 12:03:42 P

Accept



Setup Start

Stop



Revision ID:

Floor Window Item Name:

Required Date: 9/16/2011

9/14/2011

Start Oty: 8.00 Req'd Qty: 8.00

Cust Item ID: Customer:

Reference:

Start Date:

Approvals:

Process Plan: _____ Date: ____

Tooling:

Date:

Run Start

Reject

Qty



Date: _____

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID

130

Small Fab Small Fab

Operation Description

Small Fab

Set Up/ **Run Hours**

0.00

0.00

Assemble as per Dwg D3295.

Put window in plastic wrap.

Tool ID

Tool # Plan Code

Accept Qty

Reject Number

Insp. Stamp

Memo

140

Quality Control

QC5- Inspect part completeness to step on W/O

150

Packaging

Identify as per dwg & Stock Location 0.00

Memo

Memo

0.00

Packaging

Dart	Aeros	pace	Ltd
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D 411710	ооршос								
W/O:			W	ORK ORDER CHANG	ES				
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	:	PAR #:	Fault Cate	egory:	_ NCR: Ye:	No DC	A:	Date: _	
	R	esolution:	Dispositi	on:	_ QA: N/C	Closed:		Date: _	-
NCR:		\	WORK ORE	DER NON-CONFORMA	ANCE (NC	R)			and the second s
		Description of NC		Corrective Action Section	ion B	Vorif	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Sec	tion C	Chief Eng	QC Inspector
1					1			1	1

Work Order ID 73723

Wednesday, September 14, 2011 12:03:42 P



Page 3

Item ID:

. . . .

D3295-041

Accept

Date:

Setup Start

Stop



Revision ID:

Item Name:

Floor Window

Start Date:

9/14/2011

Start Otv: 8.00

Req'd Qty: 8.00

Cust Item ID: Customer:

Reference:

An	provals:	
-AP	pi ovais.	

Required Date: 9/16/2011

Process Plan:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Tool ID

Run

Start Stop



Sequence ID/ **Work Center ID**

Operation Description

QC21- Final Inspection - Work Order Release

Set Up/ Run Hours

Tool # Plan Code

Accept Qty

Reject Reject Qty

Insp. Stamp

160

Memo

0.00

Number

Quality Control

0.00

Dart Aerospace Ltd

	•								
W/O:			W	ORK ORDER CHANGI	ES		· -	-	
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								<u> </u>	
	·								
Part No	:	PAR #:	Fault Ca	tegory:	NCR: Yes	No DQ	A:	Date: _	
	R	esolution:	Disposit	lon:	_ QA: N/C CI	osed:		Date: _	
NCR:			WORK OR	DER NON-CONFORMA	NCE (NCF	1)			
DATE	STEP	Description of NC		Corrective Action Section		Verifi	cation	Approval	Approval
DAIL	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Sect	ion C	Chief Eng	QC Inspector
,									

Picklist Print

1 / 2 a

Wednesday, September 14, 2011 12:03:39 PM

Work Order ID: 73723

Parent Item:

D3295-041

Parent Item Name: Floor Window



Start Date: 9/14/2011

Required Date: 9/16/2011

Page 1

Start Qty: 8.00

Required Qty: 8.00

Comments:

IPP C□05.06.20□D3295-1 no longer made in-house□KJ/JLM

IPP Rev:D Added DT8822 07-03-20 JLM

IPP Rev:E Returned Manufacturing In House 07-06-26 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2728-1 Dart Logo label		Manufactured	No			100	Each	0.0000		9	1/10	/12	
MLEXS.125-9034-01	### 11 1 1 1 1 1 1 1 1	Purchased	No			140	sf	238.0000	1,24	10.4421	। ((- ५-२ ^९	*. []	0)
				Location		Loc	<u>Otv</u>	Loc Code					
				MAT018			238		-	VA	_		
					115861		46				_		
					117273		192		1	(7273	_		

Dart Aerospace Ltd

W/O:			WO	RK ORDER CHANGE	S				
DATE	STEP	PRO	CEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									·
				-					
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes N	No DQA	\:	_ Date: _	
	R	esolution:	Disposition	າ:	QA: N/C Clo	sed:		Date: _	
NCR:		\	WORK ORD	ER NON-CONFORMA	NCE (NCR))			
DATE	OTED.	Description of NC			n B	Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC Inspector
ļ						1			1

^{&#}x27; H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

DART AEROSPACE LTD	Work Order:	73727
Description Window	Part Number:	D3295
Description: Window	Part Number:	D3293
Inspection Dwg: D3295 Rev: D		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.156	+0.005/-0.001	.159	8		V 1802	
17.13	+/-0.030	17.13	*		T BOI	
10.43	+/-0.030	10.43	>		Ī	
14.35	+/-0.030	14.35	۵		Ì	
8.98	+/-0.030	899	a		<u> </u>	
0.625	+/-0.010	.624	7		V	
7.109	+/-0.010	7.113	Ъ		Τ	
15.845	+/-0.010	15.844	G		}	
2.308	+/-0.010	2.308	3		7	
5.420	+/-0.010	5.420	9		Ţ	
9.402	+/-0.010	9.402	*		<u> </u>	
1.312	+/-0.010	1.309	7		7	
6.260	+/-0.010	6.256	3		τ	
12.520	+/-0.010	17.5%	F-7		7	
0.313	+/-0.010	310	<i>y</i>		V	
3.750	+/-0.010	3.750	2		1	
8.150	+/-0.010	8 1150	1		٦	
9.006	+/-0.010	9.006	_		7	
0.125	+/-0.010	061,	2		V	

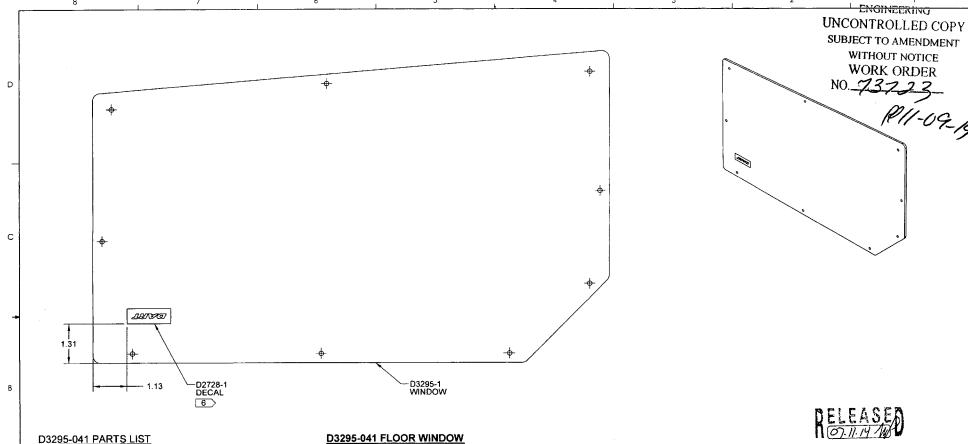
Measured by:	Audited by:	5	Prototype Approval:	N/A
Date: 11-9-79,	Date:	11/04/29	Date:	N/A

Rev	Date	Change		Revised by	Approved
Α	07.11.23	New Issue	P/O D3295-041	KJ/EC/DD	<i>N</i>

SHOP COPY RETURN TO - ENGINEERING

WITHOUT NOTICE WORK ORDER

С



D3295-041 PARTS LIST

D2728-1

8

DESCRIPTION FLOOR WINDOW P/N X D3295-041 D3295-1 WINDOW

DECAL

NOTES: 1) MATERIAL: N/A 2) FINISH: NONE 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED 4) UNITS: INCHES UNLESS OTHERWISE NOTED	
4) ONT INCITES UNLESS OF LEAVINGE ROLLD 5) NIA 6) ENSURE SURFACE IS FREE OF DIRT/GREASE PRIOR TO APPLICATION OF SELF-ADHESIVE DECAL 7) WEIGHT: 0.87 lbs	

D	REVISE MATERIAL TO LEXAN 9034 FROM POLYCAST ACRYLIC SHEET, ZONE A8 SH 2 ADD MISSING DIMENSION PER NCR 247, ZONE C3 SH 2 REFORMAT DRAWING				07.11.07
С	CHANGE TEMPLATE # TO DT8822			SSH	07.02.21
В	UPDATE MATERIAL PER NCR 029			CP	06.04.13
Α	NEW ISSUE			CP	04.06.28
REV.	DESCRIPTION			BY	DATE
DESIGN CP		CP	DART AEROSP	ACE L	TD
DRAWN MP		MP	HAWKESBURY, ONTARIO, CANADA		
CHECK	ED	te	DRAWING NO.		REV. D
MFG. APPR.		5	D3295	SHEET 1 OF 2	
APPROVED			TITLE	SCALE	
DE APPR.		-1	FLOOR WINDOW		
DATE 07.11.07			COPYRIGHT © 2004 BY DART AEROSPA CE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS		

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